Variable and fixed costs of printing new currency, in millions of dollars

2022	\$919
2021	\$889
2019	\$778
2018	\$641
2017	\$800
2016	\$674
2015	\$660
2014	\$689
2013	\$707
2012	\$717
2011	\$721
2010	\$650
2009	\$598
2008	\$503
2007	\$500
2006	\$576
2005	\$489
2004	\$497
2003	\$514
2002	\$514